

10/2013

JUL 20 2018

[Dart Hawkesbury] Job Sheet - White, Jesse



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

004768

647.7308

Job Sheet 180561



Part No: 647.7308

Job Qty: 1 ea

Part Name: EC135 T3/P3 Cable Cutters (Removable Provisions Only)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 8/9/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV N/C SHEETS 38-40

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		8/9/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 6	JUL 31 2018
110	Packaging	1 pcs		8/9/18	0.00	0.00	Packaging1-1		6	AUG 07 2018
120	QC	1 pcs		8/9/18	0.00	0.00	QC4		9-89	DAS 21
125	DC	1 pcs		8/9/18	0.00	0.00	DC		9-89	SRB 21 AUG 07 2018
130	Packaging	1 pcs		8/9/18	0.00	0.00	Packaging3-1		9-89	SRB 21 AUG 07 2018
140	QC21-FG	1 Ea		8/9/18	0.00	0.00	QC21		9-89	21 AUG 07 2018

Part Op 125 - Photocopy bluefile & type labels per PPP MPP-195 (647.7308)

Descriptions: 130 - Identify and pack for shipping as per PPP MPP-195 (647.7308)



Container No: S098027

Part: 647.7308
Job No: 180561
Serial No/Batch: S098027
Revision: NC
Inspector:
Exp Date:
Instructions: URF17-611

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/31/18

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
601.3011	P-Seal	1.4000 ft (1.4 ea)	90-Start up Operation	5084903
647.7501	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5098162
647.7702	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5046402
647.7701	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5035528
647.0112	Strut Bracket	4 Ea (4 ea)	90-Start up Operation	5063624
MS21266-2N	Grommet	8 Ea (8 ea)	90-Start up Operation	F123900
AN44-12A	Eyebolt	2 Ea (2 ea)	90-Start up Operation	5024839
AN665-34R	Clevis	4 Ea (4 ea)	90-Start up Operation	5093721
AN3-11A	Bolt	4 Ea (4 ea)	90-Start up Operation	5078165
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5027516
NAS6603-12	Bolt	4 Ea (4 ea)	90-Start up Operation	5007044
NAS6603-16	Bolt	4 Ea (4 ea)	90-Start up Operation	50M133523
MS210423	Nut use MS21042L3	4 Ea (4 ea)	90-Start up Operation	5089340
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5089365
AN316C4R	Nut, Jam	4 Ea (4 ea)	90-Start up Operation	5056384
MS27039-08-13	Screw	4 Ea (4 ea)	90-Start up Operation	5016508
NAS1149FN832P	Washer	23 Ea (23 ea)	90-Start up Operation	FM1383369
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5071415
NAS1149C0432R	Washer	12 Ea (12 ea)	90-Start up Operation	5050052
NAS1149F0532P	Washer	2 Ea (2 ea)	90-Start up Operation	5084895
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5065340
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation	5068314
MS27039-08-19	Screw	5 Ea (5 ea)	90-Start up Operation	5044235
MS21042L08	Nut	9 Ea (9 ea)	90-Start up Operation	5044234
647.1702	Skid Deflector Assembly	2 Ea (2 ea)	90-Start up Operation	5076180
LN9025-0820K	Lock Tab Washer	5094434x5 8 pcs (8 ea)	90-Start up Operation	5039032x3
LN9037-08018	Screw	8 pcs (8 ea)	90-Start up Operation	5042038
93635A212	Bolt	4 Ea (4 ea)	90-Start up Operation	5021320
601.3902	Eye Bolt	2 Ea (2 ea)	90-Start up Operation	5026005
647.1405	EC135 Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5098145

Exp
18/12/31
Exp
12/19

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	24	0 -5089452
	601.2045	1	23	0 -5068314
	601.3011	1	27	0 -5084963
	601.3902	2	17 -5026005	0 -5055111
	647.0112	4	76	0 -5063624
	647.1405	1	0 -5098145	0
	647.1702	2	4	0 -5076180
	647.7501	1	0 -5048162	0
	647.7701	2	4	0 -5035528
	647.7702	2	5	0 -5046402
	93635A212	4	36	0 -5021320
	AN3-11A	4	113	0 -5078165
	AN316C4R	4	55	0 -5056384
	AN44-12A	2	5	0 -5024839
	AN4C7A	4	63	0 -5031516
	AN665-34R	4	12	0 -5093721
	LN9025-0820K	8	4 -5039032 v3	0 -5044134x5
	LN9037-08018	8	42	0 -5042038
	MS21042L3	4	122	0 -5089340
	MS21042L08	9	1,557	0 -5044234
	MS21042L4	4	3,058	0 -5089365
	MS21266-2N	8	20	0 -FM3900
	MS27039-08-13	4	221	0 -5016508
	MS27039-08-19	5	766	0 -5044235
	NAS1149C0432R	12	1,607	0 -5050052
	NAS1149F0332P	8	1,361	0 -5071415
	NAS1149F0532P	2	643	0 -5084845
	NAS1149FN832P	23	1,074	0 -FM13836-9
	NAS6603-12	4	71	0 -5007044
	NAS6603-16	4	16	0 -FM133523
Part Specifications				
Specifications could not be found.				

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	24	0-5089452
	601.2045	1	23	0-5068314
	601.3011	1	27	0-5084963
	601.3902	2	17-5026005	0-503114
	647.0112	4	76	0-5063624
	647.1405	1	0	0
	647.1702	2	4	0-5076180
	647.7501	1	0	0
	647.7701	2	4	0-5038528
	647.7702	2	5	0-5046402
	93635A212	4	36	0-5021320
	AN3-11A	4	113	0-5078165
	AN316C4R	4	55	0-5056384
	AN44-12A	2	5	0-5024820
	AN4C7A	4	63	0-5027516
	AN665-34R	4	12	0-5093721
	LN9025-0820K	8	45039032 v3	0-5044434X5
	LN9037-08018	8	42	0-5042038
	MS210423	4	122	0-5094340
	MS21042L08	9	1,557	0-5044234
	MS21042L4	4	3,058	0-5089365
	MS21266-2N	8	20	0-F123900
	MS27039-08-13	4	221	0-5016508
	MS27039-08-19	5	766	0-5044235
	NAS1149C0432R	12	1,607	0-5050052
	NAS1149F0332P	8	1,361	0-5071415
	NAS1149F0532P	2	643	0-5084815
	NAS1149FN832P	23	1,074	0-FM13836A
	NAS6603-12	4	71	0-5007044
	NAS6603-16	4	16	0-FM133523
Part Specifications				
Specifications could not be found.				

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